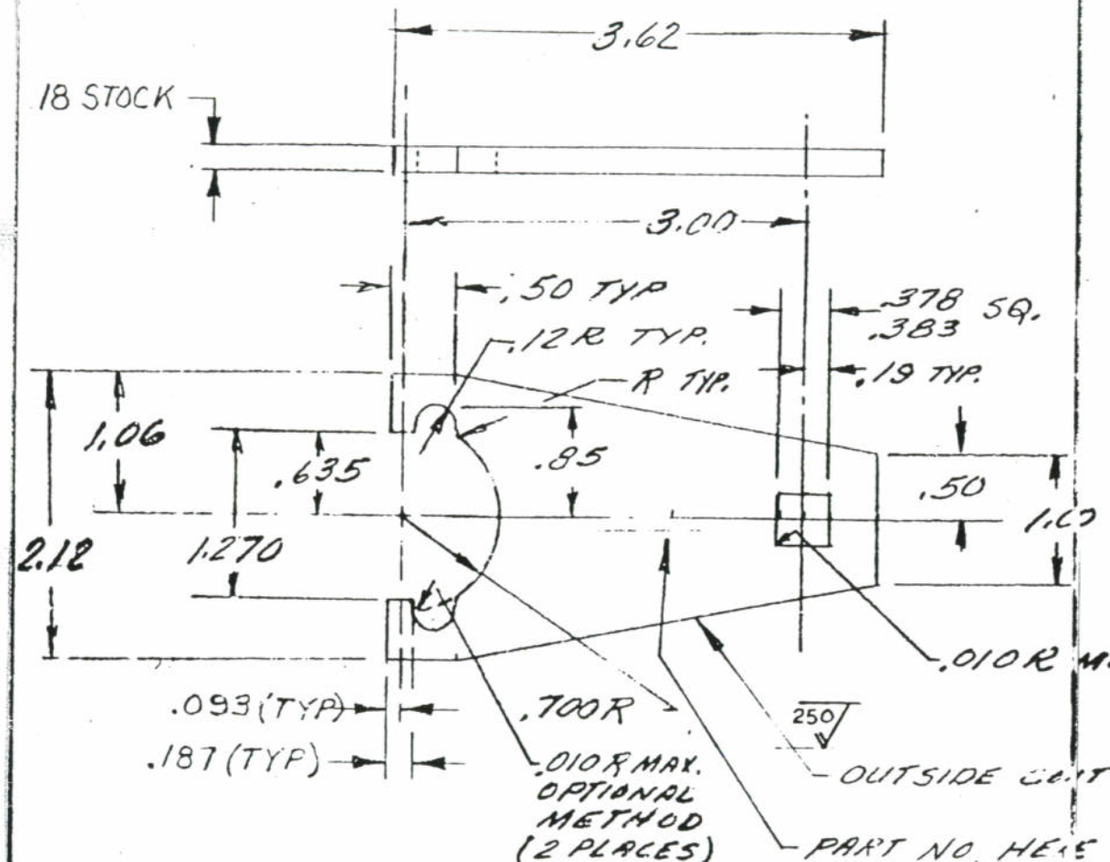
DO NOT SCALE



LET.	EFFECTIVE ON SERIAL NO. FROM	THRU	E.O. NO.	DESCRIPTION OF CHANGE	DRWN BY	CHKD.	APPR.	DA

269A9266

SHOP COPY

5. BREAK ALL SHARP EDGES
4. HEAT TREAT Rc 40 MIN. PER HH-1
3. IDENTIFY PER HP 8-5 (IMPRESSION STAMP)
2. ALL MACHINED SURFACES 125 FINISH
1. PARCO-LUBRIZE PER HP4-7

NOTES:

PART NO.	NO. REQ.	PART NO.	NO. REQ.
ASSEMBLY OPP.		ASSEMBLY SHOWN	

FROM	THRU	UNIT OR MODEL	NEXT ASSEMBLY	REQ. PER NEXT ASSY.	REQ. PER UNIT OR MODEL
EFFECTIVE ON SERIAL NO.					

NAME: WRENCH	SIZE: .18x2.12x3.62	MAT'L DESCR.: 4130 STL. PLATE (COMM) COND. D4	MAT'L SPEC.

SEC. CLASS.

DIMENSIONS TO BE MET BEFORE PLATING. CORNER RADIUS .062 ON C' BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.

√ BREAK ALL SHARP EDGES · SURFACE ROUGHNESS PER MIL-STD-10

TOLERANCES UNLESS OTHERWISE SPECIFIED
2 PLACE DECIMAL ± .010
3 PLACE DECIMAL ± .03
ANGULAR ± 0°-30'

SCALE FULL

WEIGHT

			DATE
FINISH	NOTED	HT. TR.	NONE
DRAWN	[illegible]	11/3/[illegible]	STAFF ENGR.
CHECKED	[illegible]	11/3/[illegible]	APPD.
STRESS	[signature]	6/11/64	APPD.
PR. ENG.	[signature]	6/11/64	MAT'LS

DWG. AR 94. FT

DWG. SIZE B

WRENCH — 269A4654 NUT INSTALLATION (T.R. TRANS.)

HUGHES TOOL COMPANY
AIRCRAFT DIVISION
CULVER CITY, CALIFORNIA

DWG. NO. 269A926[illegible]

DIETERICH-POST CLEARPRINT 1000H—10

VELLUM - "B" SIZE FORM 948